

**IN THE SPECIFICATION:**

Page 24, line 16, to page 27, line 2 to read as follows:

**III. Generalized Description of Core Assembly for use in the Rotor Assemblies of Figures 2a and 2b**

Reference is now made to Figure 3a which is a front perspective view of core 6 in accordance with the teachings of the present invention wherein core 6 includes a plurality of fins 13 extending radially outward from the length of the inner cylinder 110 of core 6. It is contemplated that core 6 typically comprises 6 fins 13, with these fins being arranged equidistantly from each other. It is understood, however that more or less than six fins may be used, for example from 0 to 36 fins may be employed.

Additionally, a side elevation view of core 6 is depicted in Figure 3b. As seen in Figure 3b, R1 represents the distance from center of core 6 to inner cylinder 110. R2 represents the distance from center of core 6 to the outermost point of fin 13. D1 represents the chord of circle with radius R1. D2 represents the top width of fin 13. As seen in Figure 3b, the dimensions of core 6, which are adjustable, include, for example, D2 and R1.

Dimensions D2 and D1 are calculated so that the surface of fin 13 facing the fluid to be centrifuged maintains an angle of typically 2 degrees between the line from center of core 6 to the innermost point of fin 13 and on the outermost point on fin 13.

To determine the volume available for centrifugation when core 6 is disposed within rotor assembly 2, the volume of liquid typically needs to be calculated. With reference to Figure 3b, the volume of liquid can be calculated as follows:

$$V_{LIQUID} = V_{R2} - V_{CORE}$$

where:

V<sub>LIQUID</sub> is the volume of the available for fluid during centrifugation;

V<sub>R2</sub> is the volume of a cylinder with a radius of R<sub>2</sub>; and

V<sub>CORE</sub> is the volume of a core including the core cylinder and fins,

where V<sub>CORE</sub> can be determined from:

$$V_{core} = V_{R1} + nV_{FIN}$$

where:

V<sub>R1</sub> is the volume of a cylinder of radius R<sub>1</sub>;

n is the number of fins;

V<sub>FIN</sub> is the volume of a single fin defined by dimensions D1, D2, R1, R2; and

length of core L.

The volume of the cylinder core 6 with radius R2 (VR2) and the volume of the inner cylinder of core 6 with radius R1 (VR1) are easily determinable using the equations below:

$$VR_2 = \pi LR_2^2 \text{ and}$$

$$VR_1 = \pi LR_1^2$$

where:

L is the length of the core.

The value of nVfin is generally calculated as the volume occupied by n number of fins 13. The volume of fin 13, therefore, is calculated as the volume of the trapeze defined by D1, D2, h<sub>TRAP</sub> of height L minus the volume of V<sub>CHORD1</sub> defined as volume of the circle segment included in a circle of radius R1 and angle 2θ<sub>B</sub> of height L plus the volume of V<sub>CHORD2</sub> defined as the volume of circle segment included in a circle of radius R2 and angle 2θ<sub>T</sub> of height L :

$$V_{FIN} = V_{TRAP} + V_{CHORD2} - V_{CHORD1}$$

where

$V_{TRAP}$  is the volume of a trapeze included between  $D_1$ ,  $D_2$  of height  $h$ ;

$V_{CHORD2}$  is the volume of circle sector of radius  $R_2$  included in an angle of  $2\theta_A$ ;

and

$V_{CHORD1}$  is the volume of circle sector of radius  $R_1$  included in an angle of  $2\theta_B$

The volume of the trapeze is calculated using the following equation:

$$V_{TRAP} = L h_{TRAP} (D_2 + D_1) / 2,$$

where:

$D_1$  is the chord length at fin base;

$D_2$  is the chord length at the top of fin; and

$h_{TRAP}$  is the height of the trapeze defined by chord  $D_1$  and  $D_2$ .

The trapeze height  $h$  is calculated using the following equations:

$$h_{TRAP} = [c^2 - ((D_2 - D_1)/2)^2]^{1/2}$$

where  $c$  is:

$$c = [(R_2^2 + R_1^2 - 2 R_1 R_2 (\cos(\theta_B - \theta_T)))]^{1/2};$$

$$\theta_B = \pi/2 - \arccos(D_1/2R_1); \text{ and}$$

$$\theta_T = \pi/2 - \arccos(D_2/2R_2)$$

where  $\theta_B$  and  $\theta_T$  is in radians.

Therefore:

$$V_{CHORD1} = [L R_1^2 \{2\arcsin(D_1/2R_1) - \sin\{2\arcsin(D_1/2R_1)\}\}] / 2$$

and

$$V_{CHORD2} = [L R_2^2 \{2\arcsin(D_2/2R_2) - \sin\{2\arcsin(D_2/2R_2)\}\}] / 2.$$

**III. Generalized Description of Core Assembly for Use in the Rotor Assemblies of Figures 2a and 2b**

Reference is now made to Figure 3a which is a front perspective view of core 6 in accordance with the teachings of the present invention wherein the core 6 includes a plurality of fins 13 extending radially outward from the length of the inner cylinder 110 of the core 6. It is contemplated that core 6 typically comprises six fins 13, with these fins being arranged equidistantly from each other. It is understood, however, that more or less than six fins may be used, for example from 0 to 36 fins may be employed.

Additionally, reference is made to Figure 3b, wherein a side elevational view of core 6 is depicted. As seen in Figure 3b, R1 represents the distance from the center of core 6 to the inner cylinder 110. R2 represents the distance from the center of core 6 to the outermost point of fin 13. D1 represents the chord of the circle with a radius R1. D2 represents the top width of fin 13. As seen in Figure 3b, the dimensions of core 6 which are adjustable include, for example, D2 and radius R1.

From dimension D2, D1 is calculated so that the surface of fin 13 facing the fluid to be centrifuged maintains an angle of, typically, 2 degrees from vertical. The length of fin 13 is defined by the angle and the two radii (such as, for example,  $R1 = 2.143''$  and  $R2 = 2.598''$ ). To determine the volume available for centrifugation when core 6 is disposed within rotor assembly 2, the volume of core 6 typically needs to be calculated. With reference to Figure 3B, the volume of core 6 can be approximated as follows:

$$V_{CORE} = V_2 - V_1 - 6V_{FIN}$$

where:

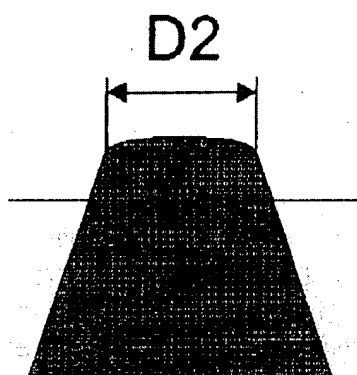
$V_2$  is the volume of the outer cylinder of the core (with radius R2),

$V_1$  is the volume of the inner cylinder of the core (with radius R1),

$V_{FIN}$  is the volume of a single fin of dimensions  $\theta_T$ ,  $\theta_B$  and  $D2$ , and

$V_{CORE}$  is the volume available for fluid during centrifugation.

The volume of the outer cylinder of core 6 with a radius  $R2$  ( $V_2$ ) and the volume of the inner cylinder of core 6 with a radius  $R1$  ( $V_1$ ) are easily determinable. The value of  $6V_{FIN}$ , however, is generally calculated as the approximate volume occupied by fin 13. To this end, one would consider a section defined by one half fin 13. Thus, fin 13 is approximated as a top-radiused trapezoidal section as shown below:



As  $D2$  is a chord of the circle with a radius  $R2$ , the Top Fin Angle  $2\theta_T$ , wherein  $\theta_T$  is the angle formed by one half the top surface of fin 13 in radians, can be calculated according to the law of cosines as:

$$2\theta_T = \cos^{-1} \left[ \frac{R2^2 + R2^2 - D2^2}{2(R2)(R2)} \right]$$

or solving for  $\theta_T$ :

$$\theta_T = \cos^{-1} \left[ \frac{(1 - D2^2/R2^2)}{2} \right] / 2$$

~~As the width across the bottom of fin 13 is typically such that an angle of approximately 2 degrees is maintained, and as the height of fin 13 is typically fixed, the end of the Fin Bottom (D1) is typically a fixed distance beyond the end of the Fin Top to achieve the same angle. In other words, D1 = D2 + the fixed distance (0.031").~~

~~Further, as D1 is a chord of the circle with a radius R1, an angle  $2\theta_T$  is calculated as:~~

$$\del{2(\theta_T + \theta_B \text{ Schwenk}) = R1^2 + R1^2 - 2(R1)(R1)\cos(2(\theta_T + \theta_B))};$$

~~wherein  $\theta_B$  is the angle formed by one half the bottom fin surface in radians.~~